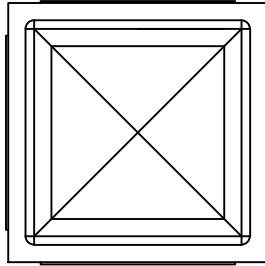
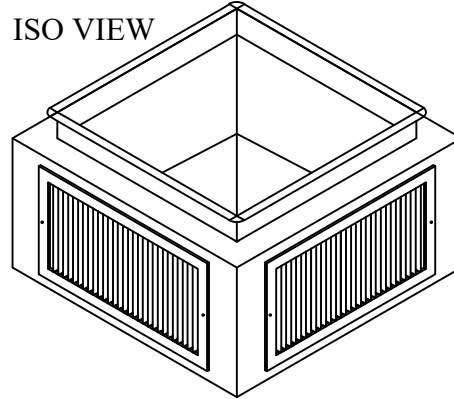


# FOUR - WAY THROW

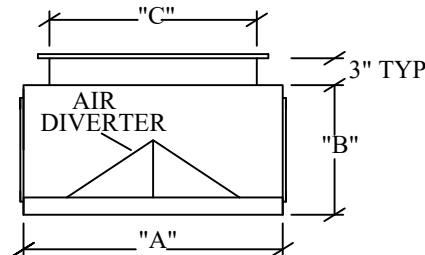
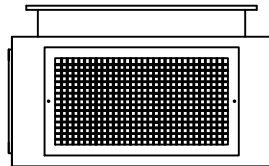
TOP VIEW



ISO VIEW



SIDE VIEW



## STANDARD ITEMS:

- 1: 2" THICK R-8 INTERNAL INSULATION
- 2: 3/8" RIVET NUTS IN CORNERS
- 3: GALVANIZED STEEL CONSTRUCTION ( DROP BOX )
- 4: ALUMINUM DOUBLE DEFLECTION GRILLES ( WHITE )
- 5: TDC TYPE DUCT CONNECTION

## OPTIONS:

- ☐ 1: PAINT DROP BOX ( WHITE )
- ☐ 2: OPPOSED BLADE DAMPERS
- ☐ 3: CLOSED CELL INSULATION
- ☐ 4: DELETE INSULATION
- ☐ 5: DOUBLE DEFLECTION GRILLES ( MILL FINISH )
- ☐ 6: STAINLESS STEEL CONSTRUCTION
- ☐ 7: CUSTOM DUCT INLET SIZE \_\_\_\_\_

## NOTES:


- 1: THROW BASED ON 150-100-50 FPM NECK VELOCITY
- 2: DATA BASED AT ZERO DEGREES DEFLECTION
- 3: R4WAY-11 THRU R4WAY-13 USE TWO GRILLES PER SIDE

MODEL#	"A"	"B"	"C"	GRILLE SIZE	CFM RANGE	NC	THROW MIN#	THROW MAX#
R4WAY-8	44.0"	26.5"	36.0"	36 X 22	12,000 - 20,600	21 - 33	52-72-102	76-93-132
R4WAY-9	50.0"	28.5"	42.0"	42 X 24	16,000 - 26,600	23 - 34	59-82-116	87-106-150
R4WAY-10	56.0"	28.5"	48.0"	48 X 24	18,000 - 30,500	23 - 35	63-88-124	93-114-161
R4WAY-11	74.0"	28.5"	64.0"	32 X 24	24,000 - 41,000	21 - 33	52-72-102	76-93-132
R4WAY-12	74.0"	34.5"	64.0"	32 X 30	30,000 - 50,800	23 - 31	57-80-113	85-104-147
R4WAY-13	80.0"	38.5"	70.0"	34 X 34	42,000 - 61,000	26 - 35	73-95-134	93-114-161

#THROW DISTANCE IN FEET

EP Custom Products, Inc.- 7823 Commerce Drive, PO Box 1118, Denver, North Carolina, 28037 704.483.8745

www.epcustomproducts.com

 <p><b>EP CUSTOM PRODUCTS</b> ENDLESS POSSIBILITIES</p>	DOUBLE DEFLECTION DROP BOX MODELS R4WAY-8 THRU R4WAY-13 FOUR-WAY THROW
	SUBMITTED TO:
	Items subject to change without notice. EP Custom Products is not responsible to notify of changes or updates in product design. Copyright 2018.
DATE: 11-12-18	
REVISION #:3	